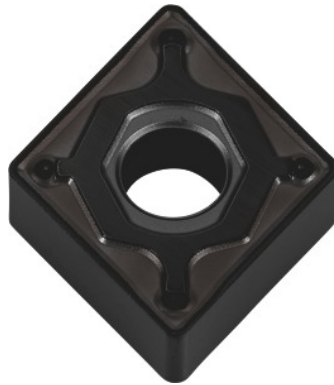


Garant**CNMG 120412, Grade: HB7130-2**

Order data

Order number	250160 HB7130-2
GTIN	4062406749309
Item class	21G

Description

CNMG 120412 HB7130-2 Grade: HB7130-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 70 - 240 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Grade	HB7130-2
Finishing/roughing assignment	Finishing
Tolerance	M
Cutting depth a_p	0.5 - 4 mm

Corner radius	1.2 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120412
Chip breaker	VM
Main application	M
Cutting speed v_c main application	70 - 240 m/min
Number of changes/inserts	4
Type of product	Indexable insert for turning